

In association with:



DORMAK INTERIO PVT. LTD.

FACTORY WORKS:

Khasra No.1103, Bankey Bihari Industrial Area,
Gram - Dhera, Jatawali, Jaipur,-303806, Rajasthan

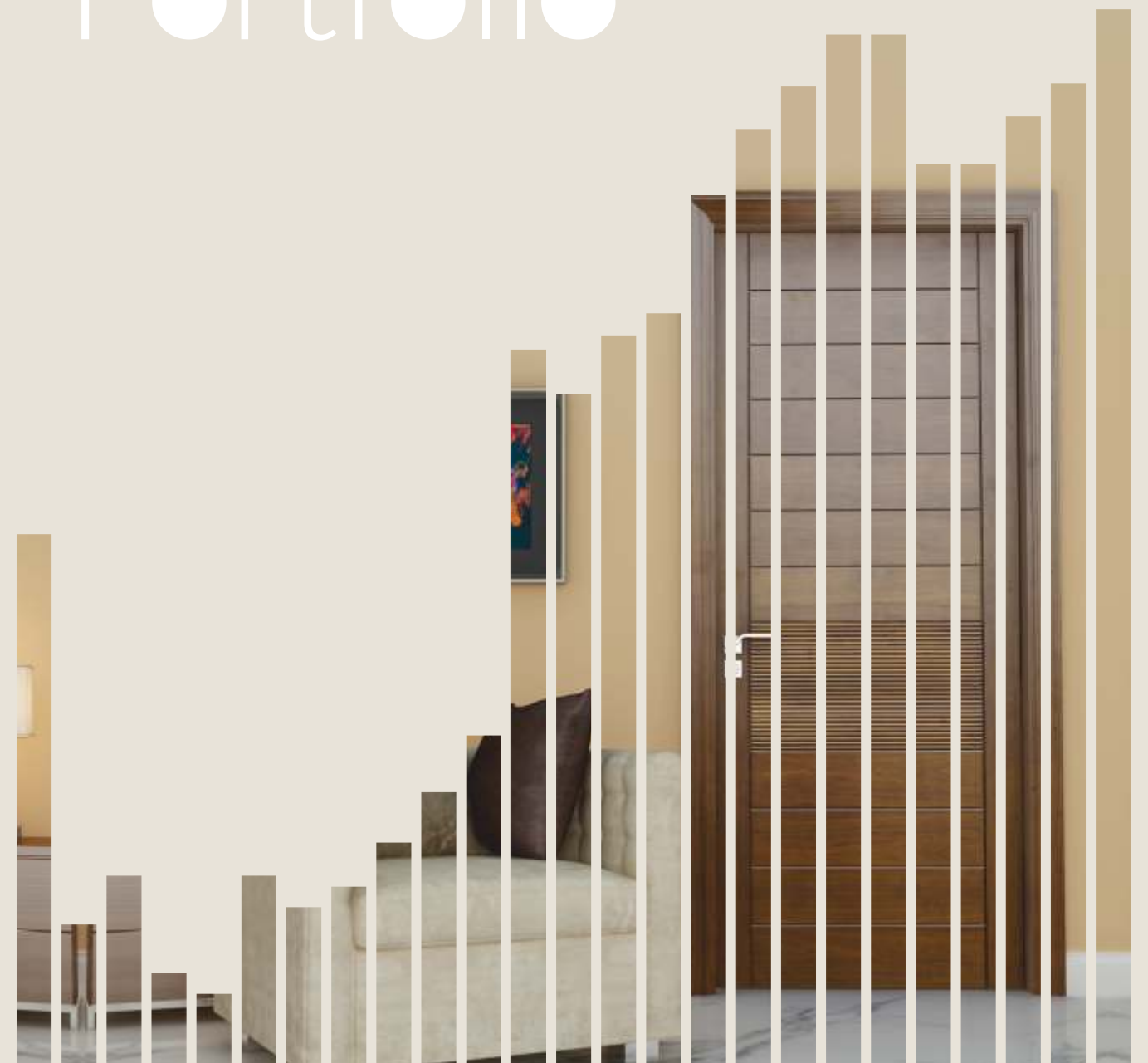
CORPORATE OFFICE:

Shop No. 221-223 Fourth Floor, Jangid Complex,
Near Sunny Trade Center,
New Aatish Market, Gopalpura, Jaipur -302020

9251441023 | www.dormak.com | info@dormak.com



THE DOOR | Portfolio





THE DOOR Portfolio

OUR CRAFTSMANSHIP CATERS FOR

Dormak believes that every door is a portal to a new experience. As such, we're committed to making those experiences exciting, beautiful and consistent.

With over 12 years of experience in the door making industry, Dormak remains a prominent force or face by combining creative innovation and flawless quality to deliver fantastic products. By investing heavily in our dedicated R&D department, we're able to fully utilize our expertise and high-tech equipment to invent and produce a wide range of highly effective doors. This allows us to make doors that covers everything from enhanced fire-safety technology of protection to specialized doors designed for acoustics.

Our expert team of professionals and propensity for innovation puts us in the perfect position to work on critical projects as well as large-scale proposals. We are dedicated to putting our inventive nature towards the betterment of the Earth as well as mankind by using sustainable wood and alternative products. As a result, we develop non-toxic doors that are safer for the people who use them and the environment they inevitably return to.

We don't just make doors, we make gateways to excellence.



DORMAK MAKING AN IDEAL ENTRANCE



WHY DORMAK

"Dormak" - Making an ideal Entrance

- We at Dormak manufacture eco-friendly doors; hence all Dormak products are manufactured with globally sourced material and technology. Dormak doors are environment-friendly products as they consume 50% lesser wood than any other traditional door and manufacturing process includes processing/ treatment against borer and fungus. We also take care of screw holding capacity, lock area reinforcement, water resistance bonding, and dimensional stability parameters to deliver a superior building product to enhance the beauty of all interiors.
- It's a value for money proposition when you select a Dormak door.
- Dormak is associated with world's leading brands like Masonite International USA and Sauerland Germany.
- Dormak is one of the leading manufacturers of doors. Dormak's wide range of doors are sold through our wide network throughout the country to retail customers, architects, builders & developers and institutions.
- Dormak has world class state of the art facility which is dedicated to manufacturing of doors only.
- Dormak is well equipped with best wood working machines with a team of qualified and efficient manpower.
- Dormak has a knowledgeable network and team of professionals to understand and provide right solution for customer needs time to time.
- Dormak offers a wide range of infill material-Eco-friendly tubular particle board cores from a PEFC certificate Co of German Origin, Solid particle board and conventional wooden block board core etc.
- Dormak has a spirit of innovation that is completely concerned with customer focused dedication in product development. We keep developing innovative products and the PRE Hung door frames will be the next and many more to follow to meet your future requirements.
- In a short span of time Dormak, marked up great success in Interior doors, with eye-catching door designs and unique styles that are only available with Dormak, we offer absolute, unbeatable value in entry doors, that includes Veneer, Membrane, Premium coated designer laminated and value added products with customized options of colors and designs.

MISSION

Our mission is to design premium quality doors that keep you safe while also preserving the environment by using eco-friendly material.

VISION

To be the world's leading door manufacturer that's dedicated to creating a safer, non-toxic world for our customers, staff, partners and the environment.

Revolutionizing the manufacturing of INTERNATIONAL QUALITY DOORS.

IS 2202 (PT-1) :1999



CM/L:8400032606



Revolutionizing the manufacturing of INTERNATIONAL QUALITY DOORS.

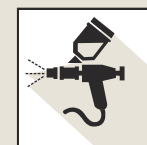
DORMAK INSIGHT:

- Latest German machines used for manufacturing and processing.
- Manufacturing plant is spread over 12000 square meter area.
- Widest portfolio in door category, catering all segments of door.
- Pan India presence.
- User friendly work network.
- Specialized laboratory for quality checking.
- State of the art facility, R&D department providing innovative designs.
- Dormak doors are known as green doors, approved for all green building projects.
- Dormak has been awarded by 'Rastriya Udyog Ratna Award'.
- Dormak has been titled as "Door manufacturing Company of the year 2013" by "Brands Academy".
- Dormak has been awarded for its eco-friendly Quality Mark Trust 2015.

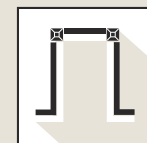
Your ONE STOP DOOR SOLUTION Provider



ENQUIRY & CONSULTATION



SPRAY PAINT & FINISHING



DOOR FRAME & ARCHITRAVE



DOOR VARIETIES



DELIVERY SERVICE



INSTALLATION SERVICE

Forbes ^{INDIA}

JITENDRA GOYAL:

The man whose brand Dormak made doors fashionable and exclusive - Dormak won the Quality Mark Trust Award in 2015



As per the age old adage, "The doors of opportunity are always open for people who have the vision." This is absolutely true for people like Jitendra Goyal, a visionary who saw the opportunity beyond the closed minds of people who told him that making doors does not suit entrepreneurs.



<https://www.forbesindia.com/article/brand-connect/jitendra-goyal-the-man-whose-brand-dormak-made-doors-fashionable-and-exclusive/61401/1>

01-08

NEO CLASSIC DOORS

09-18

VENEER DOORS

19-28

LAMINATED DOORS

29-34

HDF FLAT DOORS

35-40

HDF MOULDED DOORS

41-48

FIRE RETARDANT DOORS

49-52

ACOUSTIC DOORS

53-60

DOOR FRAMES

61

INTERNAL
CONSTRUCTION

62

METHOD OF
INSTALLATION

63

INSTRUCTIONS FOR DOOR
STORAGE, INSTALLATION
& MAINTENANCE

64

DOOR PACKAGING

65-66

ACHIEVE & RESULTS

MAKING
AN IDEAL
ENTRANCE



ROYAL MISTIQUE

NEO CLASSIC DOORS

A door of substance with elegant panel look. Made with high performance and fool proof structure. It is engineered and detailed at minute level. It is something which impresses you at first look. It has both combination of classical and modern designs. Available in highend Italian finishes.

ELEGANT FLUTE



SILORA (WALNUT)



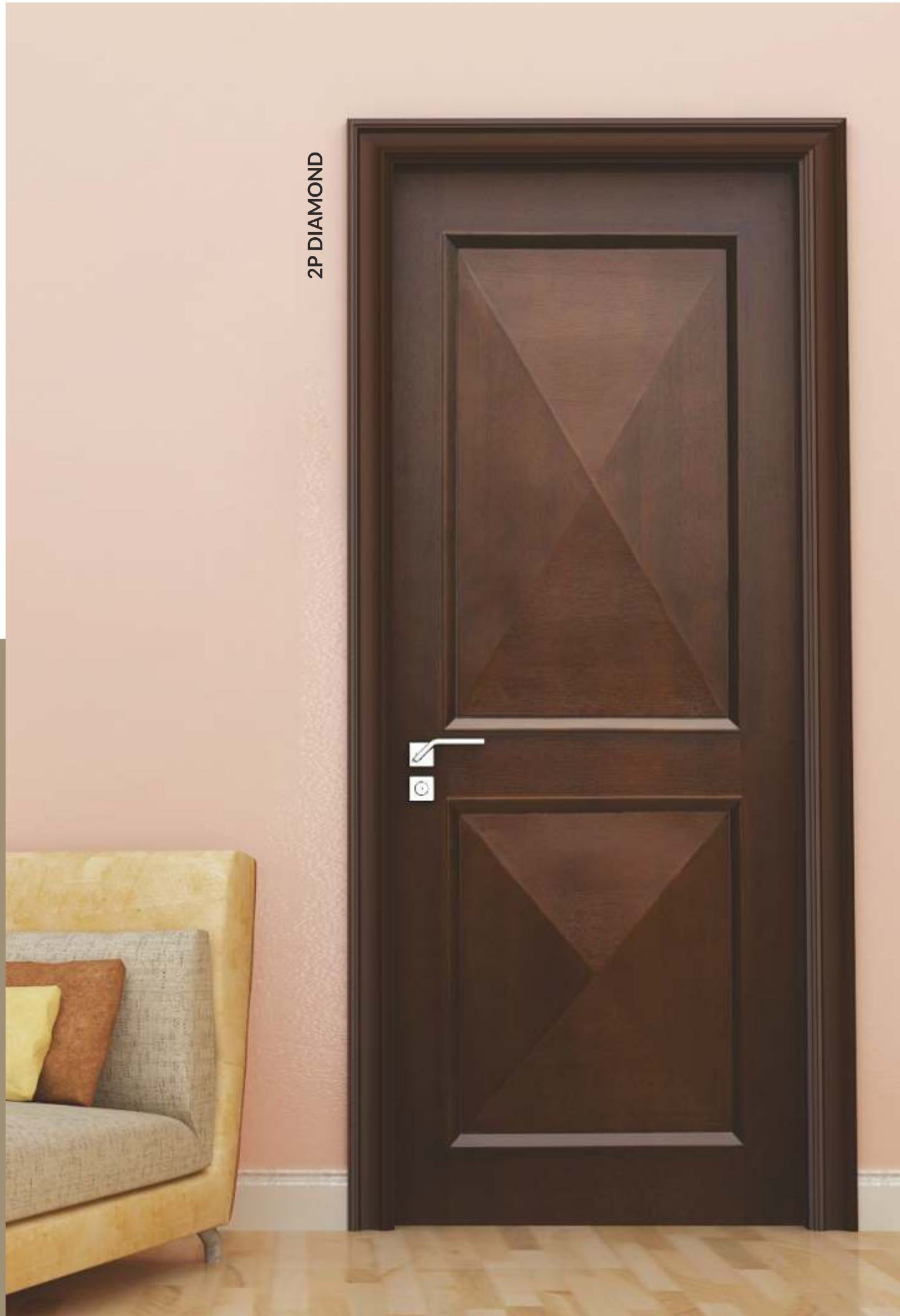
SILORA (WHITE)



EMPRESS

7' 8' 9' 10'

30 60

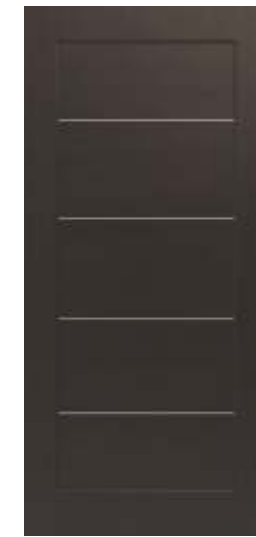


2P DIAMOND

PREMIA WHITE PU



NEO CLASSIC DOORS



CELIO



EXOTIKA
OAK



PREMIA OAK



2P PREMIA TEAK



ROYAL CROSS OAK



DIAMOND

7' 8' 9' 10' 30' 60'

NEO CLASSIC DOORS



SUPERA TEAK



ZINNIA



ELENZA HORIZONTAL



VIOLA



TRUFFLE



OPERA



GLORY



GLAMMY

7' 8' 9' 10' 30' 60'



DK 212

veneer doors

A door with Modern and contemporary design. Available in various Natural and exotic veneers, with combination of vertical and horizontal patterns and multiple groove designs. You think of a design and we will deliver keeping in mind the stability, strength and unmatched finish. It will compliment all type of interiors.



DK 139



DK 127



DK 155



DK 129



DK 132

7' 8' 9' 10' 30 60 120

VENEER DOORS

- **DOORS CONSTRUCTION:** Flush Door
- **FILLER:** Tubular particle/ Solid/ Particle / Solid wood filling
- **VENEER OPTION:** Thick recon and natural veneer as per design
- **THICKNESS:** 30, 35, 40, 44, 50 mm
- **GLUE:** E1 grade



DK 152

7' 8' 9' 10'



DK 144



DK 140



DK 143



DK 142

30 60 120



DK 201



DK 124

VENEER DOORS



DK 511

* VENEERS AVAILABLE: Recon Wenge, Teak, White Ash, White Oak, Sapeli, Walnut, Steam Beach, Smoke Oak, Santos Rosewood.

* Also available in 30/ 60/ 120 minutes Fire Rated Door.



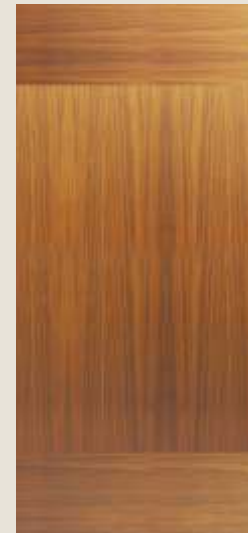
DK 145



DK 141



DK 135



DK 126



DK 138



DK 515



DK 136

7' 8' 9' 10'

30 60 120

VENEER DOORS
 SHADES (SPECIES)



Sapeli



Smoke Oak



Recon Wenge



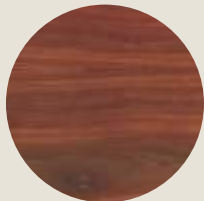
Steam Beach



Teak



White Oak



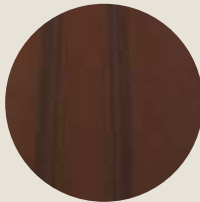
Walnut



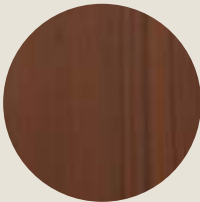
White Ash

OTHER VENEERS
 ALSO AVAILABLE
 ON REQUEST

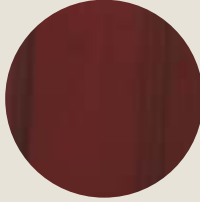
STAINING ON TEAK VENEER



Blakish Brown



Light Walnut



Rose Wood

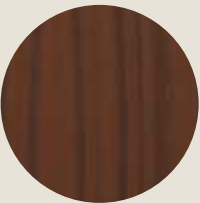


Wenge

STAINING OF OAK / BEECH VENEER



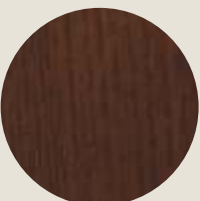
Dark Walnut



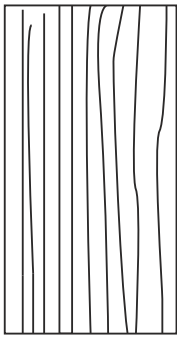
Light Walnut



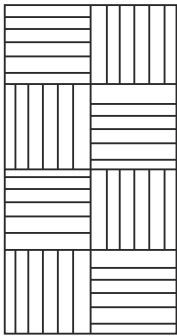
Wenge



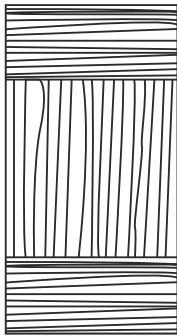
Teak Oak



DK 124



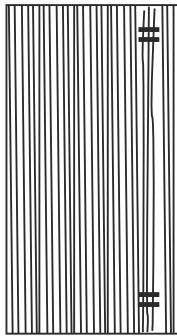
DK 136



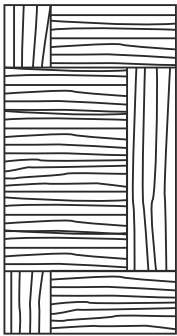
DK 126



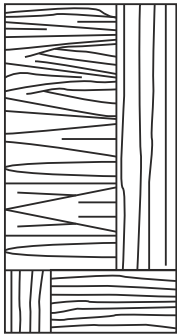
DK 132



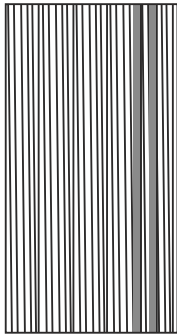
DK 133



DK 137

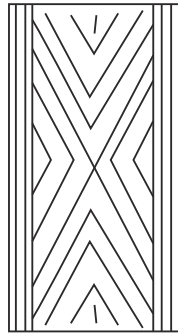


DK 138

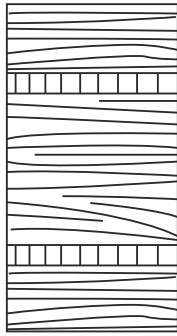


DK 129

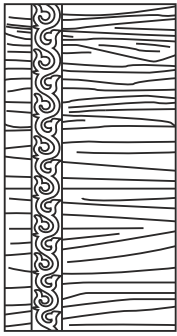
With Two Aluminum Strip



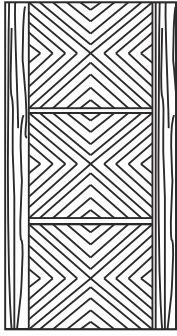
DK 139



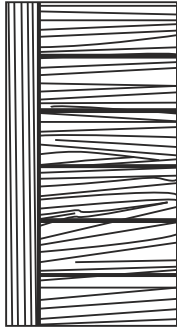
DK 140



DK 141

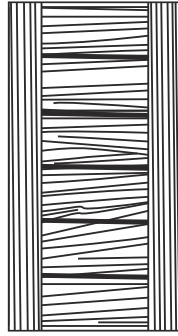


DK 142



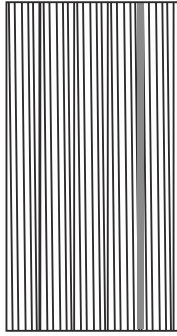
DK 143

With Groves



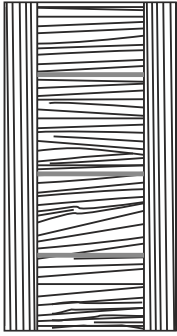
DK 144

With Groves



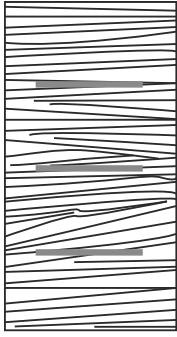
DK 211

With One Aluminum Strip



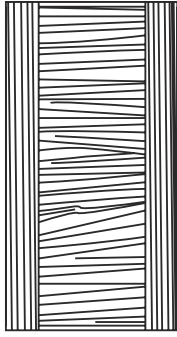
DK 122

With Three Strips

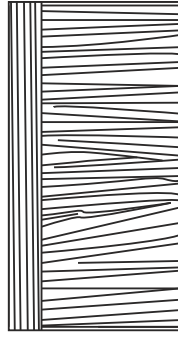


DK 201

With Three Strips



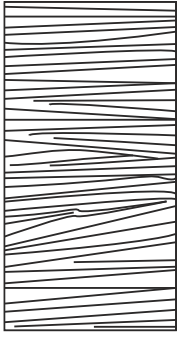
DK 216



DK 130



DK 212



DK 135



DK144 M 856

DESIGNER LAMINATED DOORS

Dormak Designer Laminated Doors are specified where absolute face aesthetic uniformity is desired. These doors are laminated with high-pressure laminate sheet. The base door is manufactured by seasoned battens and frames with waterproof PF resin. Tubular Core/ Solid Particle Board Core is also used to fill the doors. Laminate doors are available in broad range of design options, using high quality laminate sheet for zero maintenance and long life.



DK171 M 309

- **DOORS CONSTRUCTION:** Flush Door
- **FLUSH DOOR GLUE:** PF
- **THICKNESS:** 30, 35, 37, 40, 44, 50 mm
- **LAMINATE:** 1mm / 0.8mm HPL
- **LAMINATE GLUE:** D3
- **Door Filler Options:** Tubular Particle/ Solid Particle/ Solid Wood Filling



Dk143 M 027



DK- 143 M371



DK135 D55 265 HRT



Dk135 D53 516 HRT

7' 8'

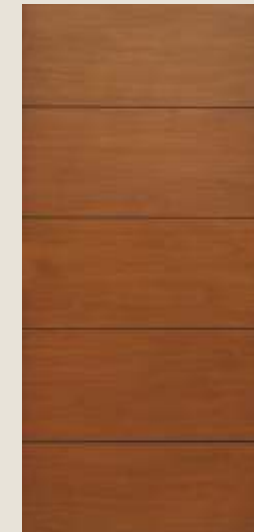
30 60 120



Dk175 M006



Dk124 D 65 (263 SS)



DK 212 M 422



DK- 212 M378



DK- 212 M371



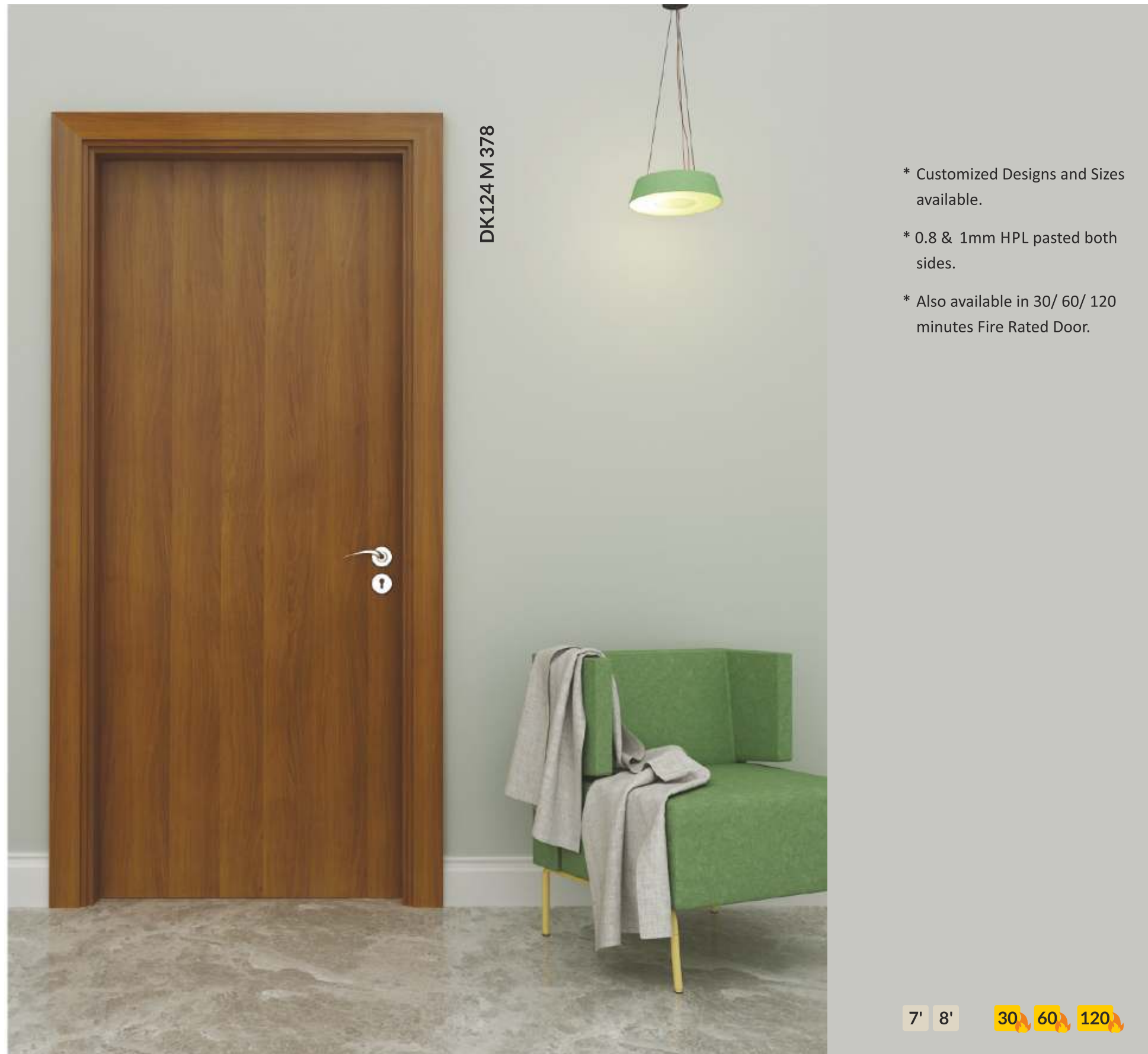
DK 212 M539



DK 212 M103

7' 8'

30 60 120



DK-143 M 422



DK135 D 53 (530 HRT)



Dk143 M378



Dk124 D73 (151 SS)

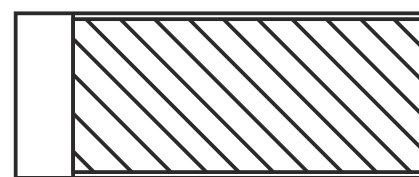
DK 124 M 31



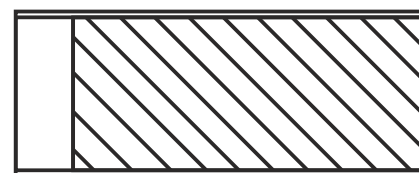
7' 8' 30 60 120

LIPPING OPTIONS FOR DESIGNER LAMINATED DOOR

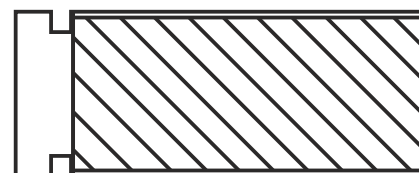
EXTERNAL LIPPING ()



EXTERNAL LIPPING ()

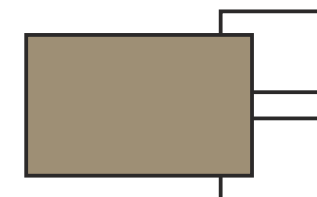
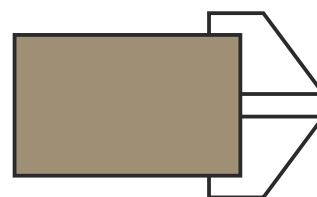
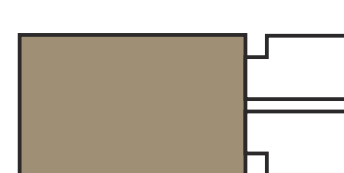
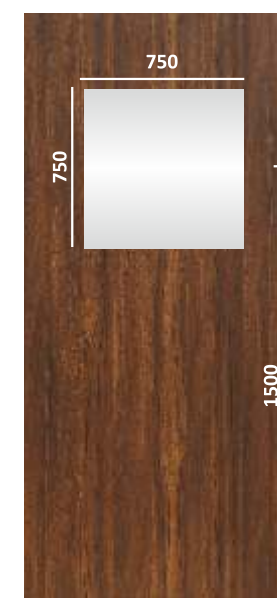
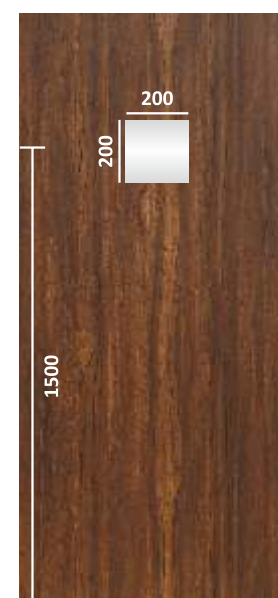
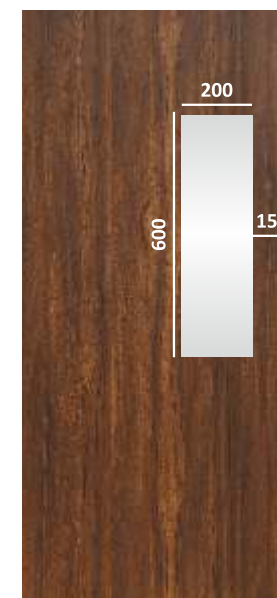
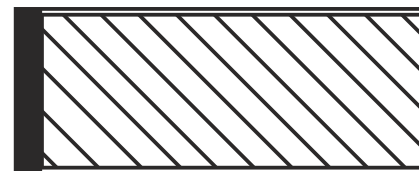


INTERNAL LIPPING
WITH GROOVES ()



PVC EDGE BAND

0.8/2MM



REBATES



Double Door Without Rebate



Double Door With Rebate RHI
(Right Hand Inside)



Double Door With Rebate LHI
(Left Hand Inside)



HARMONY

HDF FLAT DOORS

HDF Flat Doors give a wide choice of finishes, textures and designs. They can be stained to give a rich natural look or contemporary shades to suit your home style. There is also a choice of wood grain textures or smooth door surfaces, which can make any room, look unique.

In association with:



In association with:



MASONITE.

HDF FLAT DOORS



FE 51 TT 01



FE 51 TT 02



FE 65 TT 01



FE 71 TT 01



FES 55 TT 01



FES 45



FE 71 TT 02



AF 61



ASAIN FASHION
WITH GROVES

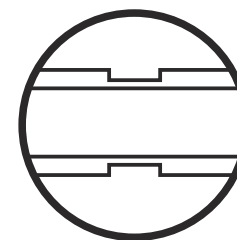


FES 41

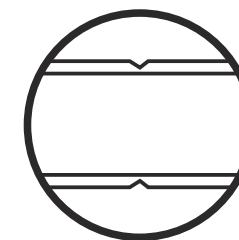


TO 85

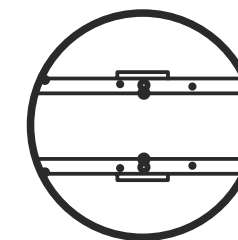
TYPES OF GROOVES



GROOVE

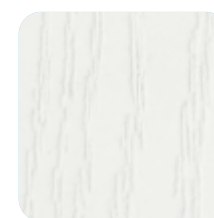


V GROOVE

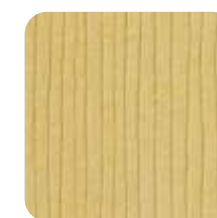


ALUMINUM
STRIP

TEXTURE



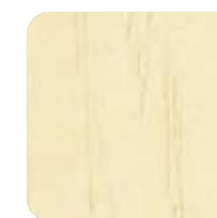
TRUE OAK



ASIAN FASHION



HARMONY

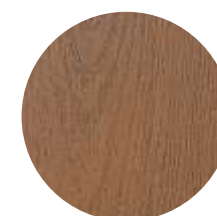


FINE ELEGANCE

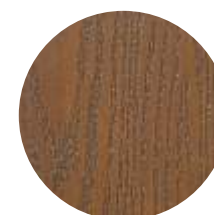
TWO TONES LACQUER



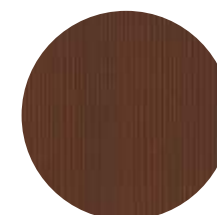
TT 01



TT 02



TT 4431



TT 442211

STAINED LACQUER



ROSEWOOD



WENGE



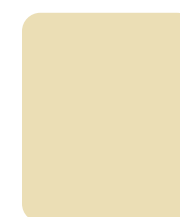
WALNUT

NC PAINTS

*Shades are for indication purpose only.



BLUE CURACAO



MUSHROOM



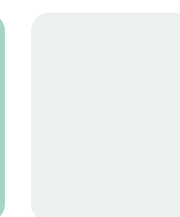
PEBBLE WHITE



SPECIAL TEAK



EXOTIC SPA

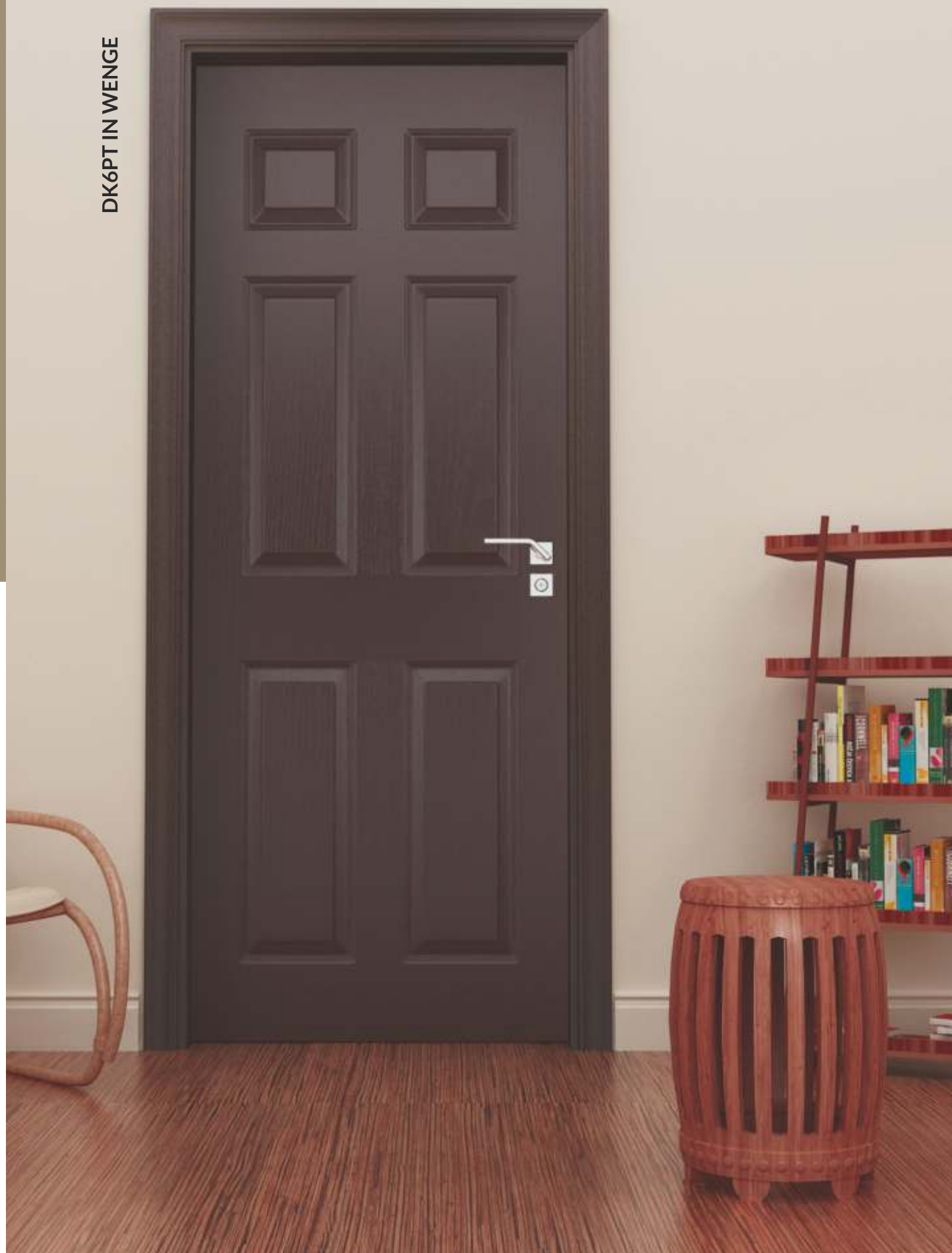


WHITE



NUT BROWN

DK6PT IN WENGE



HDF MOULDED DOORS

Moulded Panel Doors are pre-pemiered and does not require base coat. Ready for paint or polish. High density fiber Moulded Door skin from World leader Masonite. Beautiful designs to suit your interior and taste. International quality standards. Perfection of design & quality. Solid or tubular core filler options. Eco friendly wood used. E1 grade glue makes it environment friendly.

In associate with:



7' 8'



4 PANEL ARCH TOP
(DK4PAT)

- Door skin from Masonite Int.
- Tubular filler from Sauerland.
- E1 grade glue used.
- Thickness 32, 35, 37mm
- Klin Dried and treated pine wood from sustainable plantation certified forests.

8' HEIGHT HDF MOULDED DOOR



6 PANEL TEXTURE
DK6PT IN WHITE



CHEYYENE



7' 2 PANEL ARCH TOP (DK2PAT)



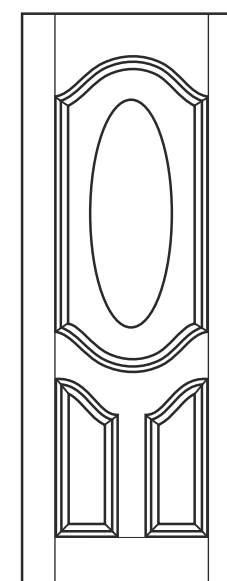
7' 3 PANEL TEXTURE (DK3PT)



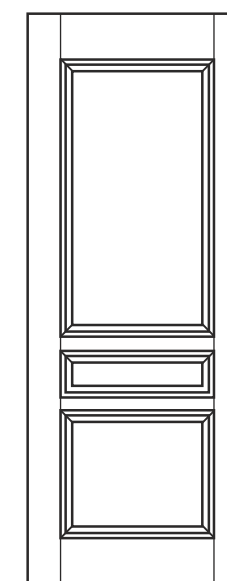
7' 2 PANEL HORIZON (DK2PHT)



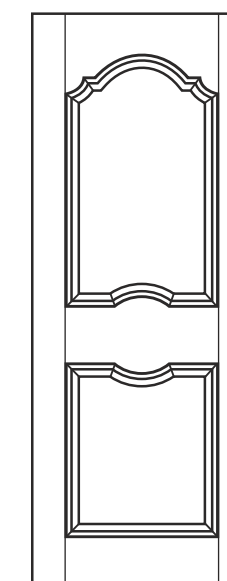
7' 3 PANEL OVAL TEXTURE (DK21OT)



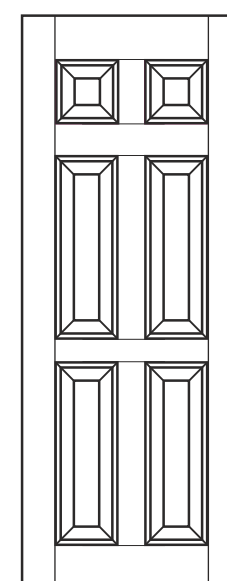
3 PANEL OVAL TEXTURE (DK21OT)



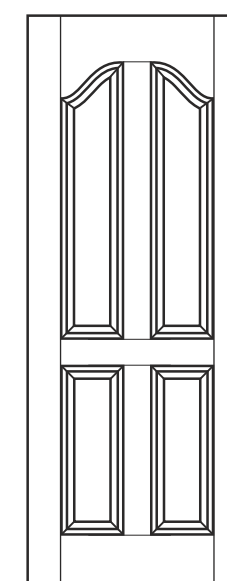
3 PANEL TEXTURE (DK3PT)



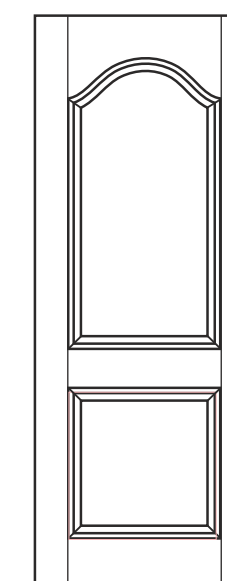
2 PANEL HORIZON TEXTURE (DK2PHT)



6 PANEL TEXTURE (DK6PT)



4 PANEL ARCH TOP (DK4PAT)



2 PANEL ARCH TOP (DK2PAT)

*HDF Moulded Doors are pre finished and with superior moulding design for all type of homes.

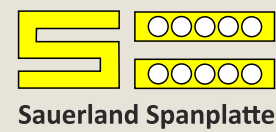
*Engineered and eco-friendly doors.



FIRE RETARDANT DOOR

Dormak offers wide range of fire rated doors. We are using various types of cores to achieve the designed fire rating. Our doors are highly technical and made with high precision, keeping in mind the safety of our customers. We integrate those doors with various type of surface finish and design.

30 MINUTES DOOR-SET CONSTRUCTION



44 MM THICKNESS – RAW DOOR LEAF

3 mm HDF skin on each face + 38 mm Extruded Sauerland Tubular Infill (38 RE7) + Soft wood Stiles and Rails at Moisture Content of 12-15%.

Door Frames can be offered in Softwood or Hardwood as per Customer's specification.

In addition, 1 strip of 15 mm x 2 mm Graphite Intumescent Strip will be installed on 3 sides on the Door Frame and 1 strip of 15mm x 2mm Graphite Intumescent Strip in bottom side of the Door leaf.

Decorative Overlay will be as per Customer's requirement.

Finished Door thickness will vary based on Overlay thickness

CONSTRUCTION

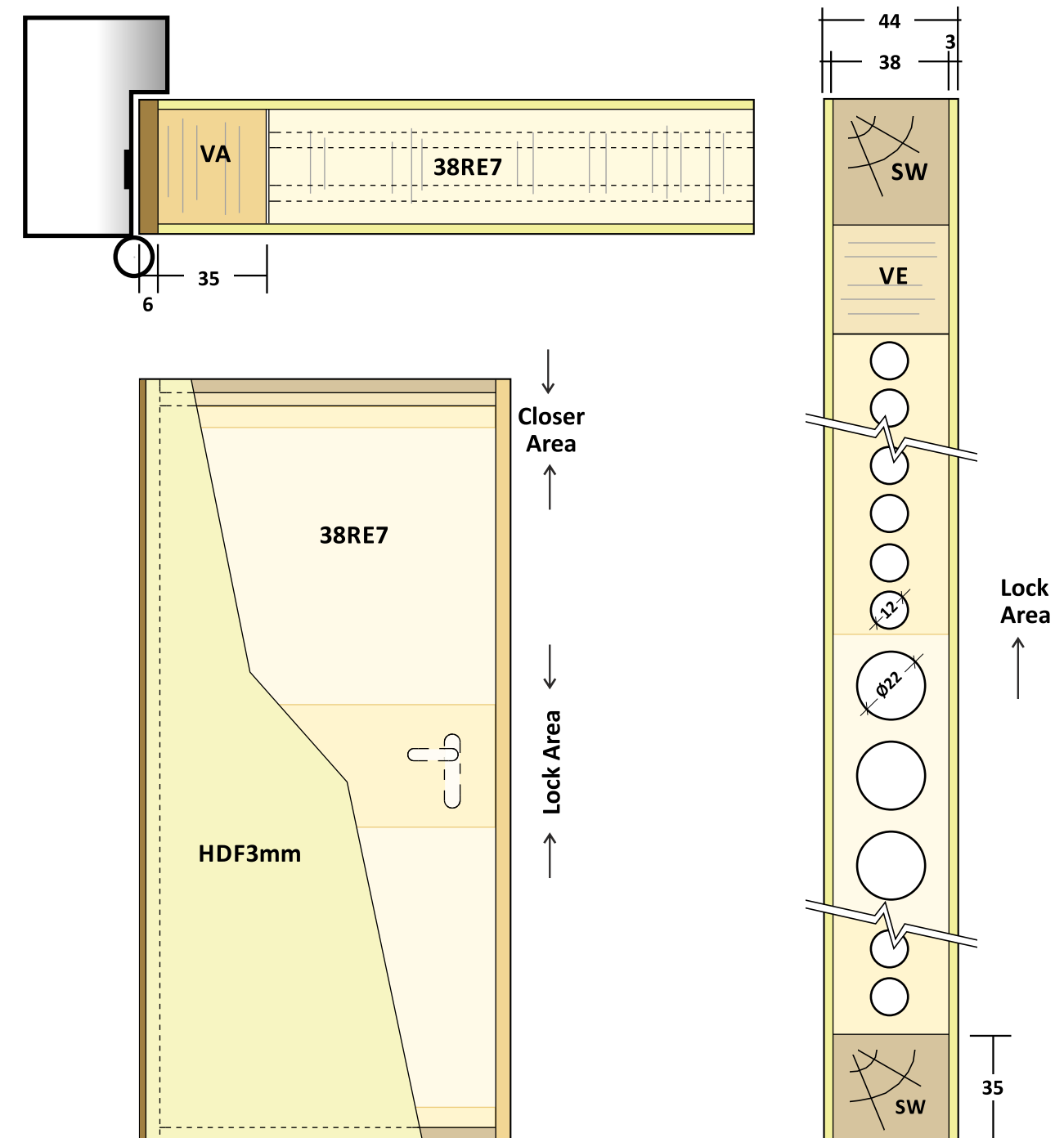
Core	38 Re7
Stile	VA (650kg/ m ³)
Rails	Softwood 'SW'
Door Skin	HDF or Plywood 3mm
Lipping	Hardwood 6mm

RESULTS

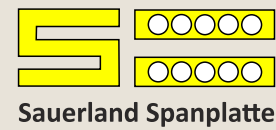
Weight	approx 17 kg/m ²
Stability	heavy duty
Fire	36 min
Sound	28 dB

30 MINUTE FIRE RATED DOOR

Certified by:
INTERNATIONAL FIRE CONSULTANT LIMITED, UK



60 MINUTES DOOR-SET CONSTRUCTION



54 MM THICKNESS – RAW DOOR LEAF

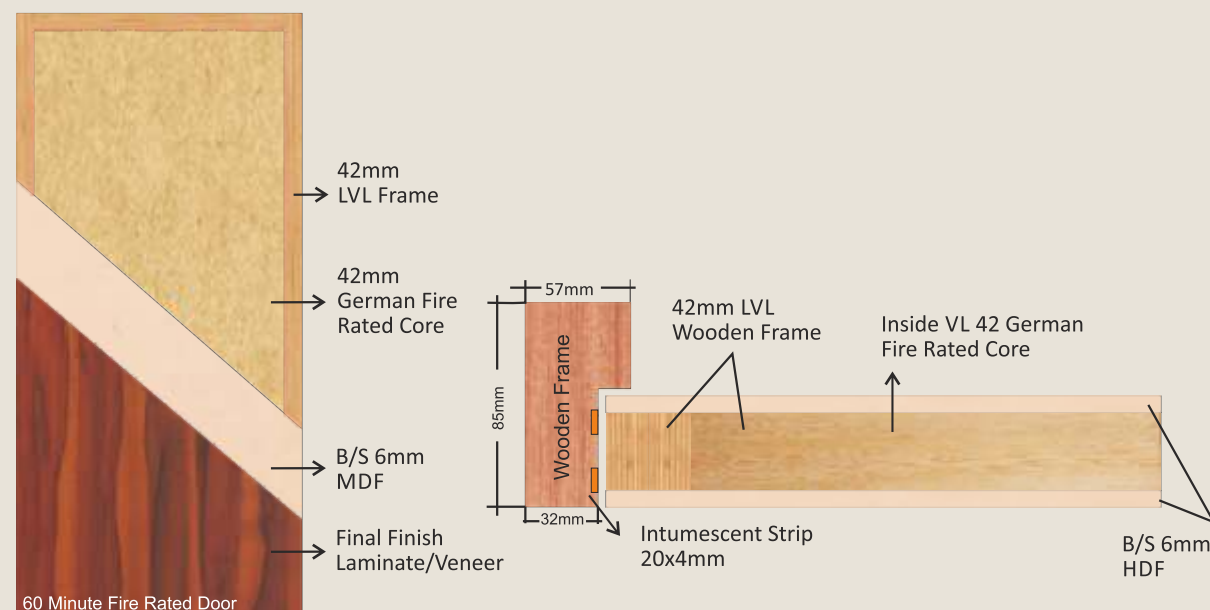
6 mm HDF skin on each face + 42 mm Sauerland Extruded Infill + Stiles and Rails of Hardwood (Density: 650+/m3 at Moisture Content of 8-12%).

In addition, strip of 20 mm x 2 mm Graphite Intumescent Strip will be installed on 3 sides on the Door Frame and 1 strip of 20mm x 2mm Graphite Intumescent Strip in bottom side of the Door leaf.

Decorative Overlay will be as per Customer's requirement.

Finished Door thickness will vary based on Overlay thickness

We can also offer 4 mm PVC coated Graphite intumescent strips in Brown, Black or White Colour for bettering the aesthetics value.



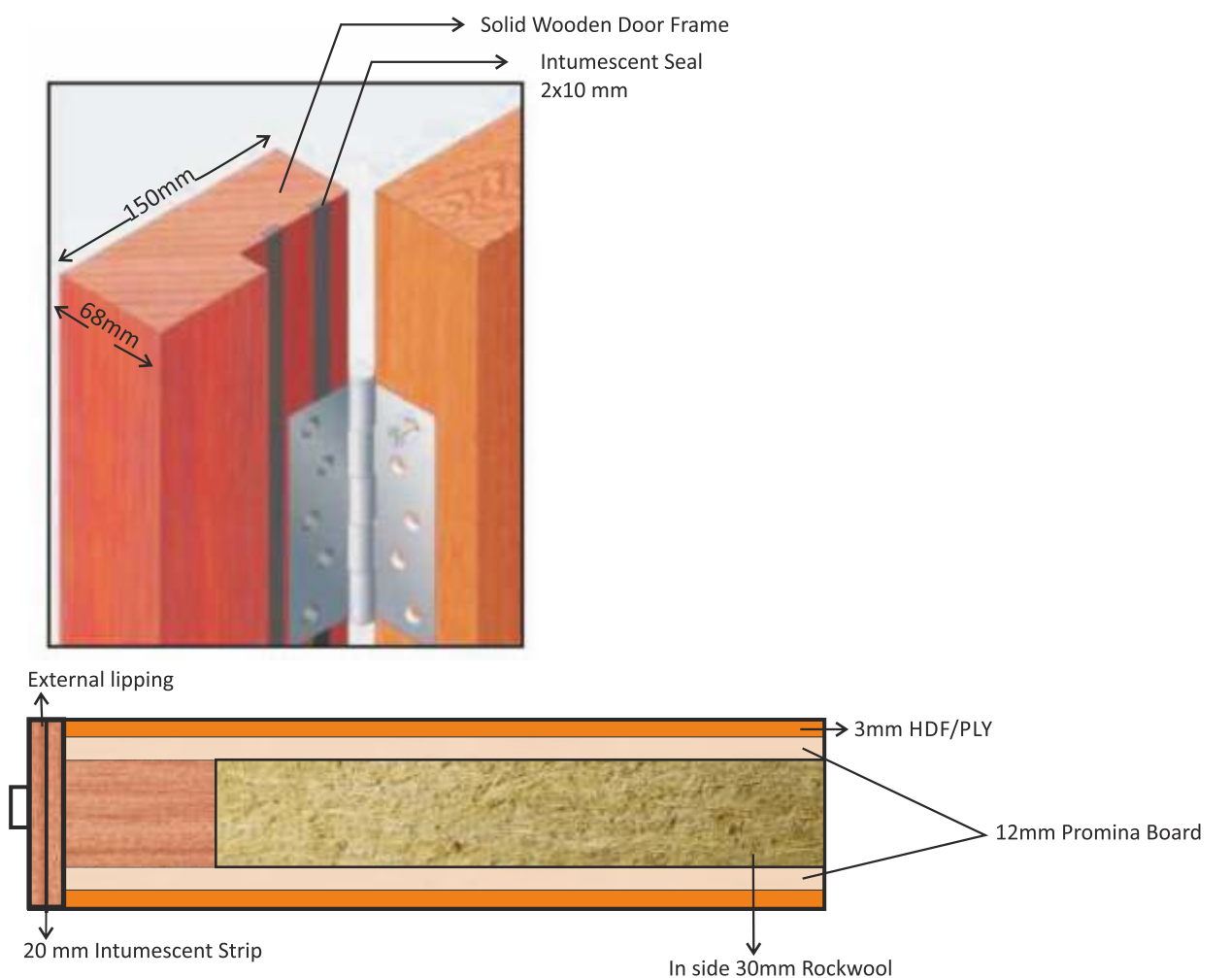
120 MINUTES DOOR-SET CONSTRUCTION

Certified by:
CBRI ROORKEE & IPRITI



60 MM THICKNESS – RAW DOOR LEAF

Dormak joins hands with “PROMAT” to offer CBRI & IPRITI tested Fire Doors with NCBN technology, is a strong, light weight non-combustible building board, made of a calcium silicate composition and being gypsum-free, --The Indian Market has for long been waiting for tested, Reliable and Authentic Fire doors. We at Dormak offer 120 minutes PROMINA - 60 minute doors both have passed the Indian Standard test at CBRI & IPRITI.





HOW DOES FIRE RATED DOOR WORKS AT THE TIME OF FIRE?

When there is fire, the temperature increases from 600°C to 1000°C in couple of minutes and that burns out an ordinary wooden door in 5 to 8 minutes. Fire-rated door has a typical design to stand and perform in case of fire. Special high density door frame (door jamb) as per rating of fire rating 30 min, 60 min, 120 min are used, which has been specially designed. These frames have graphite, intumescent strips - which seal the door in case of fire, so that smoke can't enter in the room.

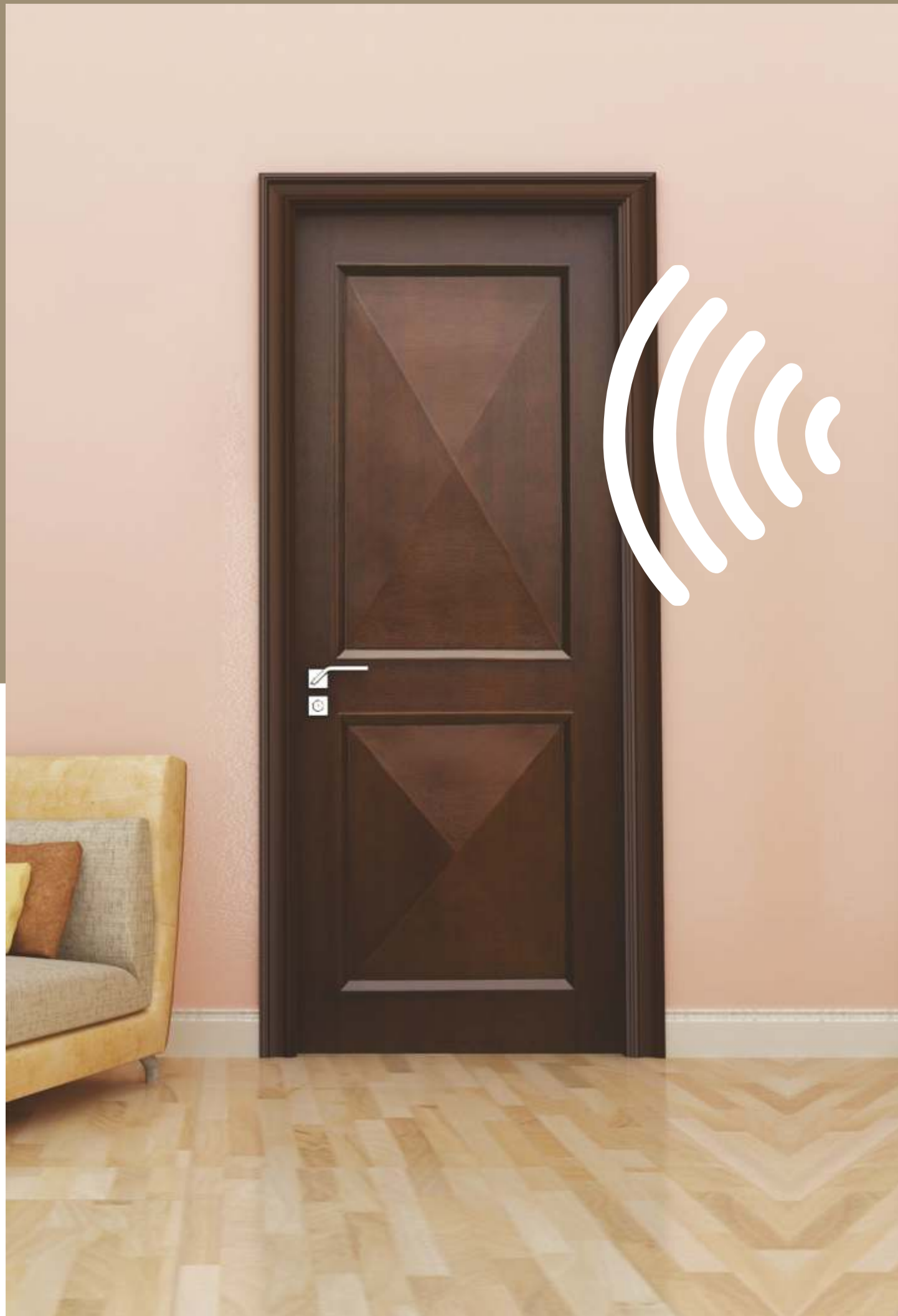
Fire-rated core: While making the door shutter, special fire-rated door cores separately for 30 min, 60 min and 120 min have been used. These door cores have been designed with lots of research and development and have special structure. These door cores have property of slow burning and doesn't allow fire to come another side of door for a specific time and at the same time, it provides insulation (that the temperature of inside the room doesn't increase much because of outside fire.)

BENEFITS OF FIRE RATED DOORS

The specialty of our fire containment door using the Low Emission and Sustainable Forest plantation product (PEFC or FSC Certified) like the Sauerland core is that it eliminates the use of any inorganic material in the construction like Gypsum board, Cement board, Calcium Silicate or Fiberglass etc making the door light weight and 100% recyclable.

We promote safe and environment friendly products not only to manufacture but also to dispose it without harming the environment.

Additionally, with mere additions of certain accessories like Drop down seals and perimeter seals we can convert the Fire door into Triple Acting Door offering fire rating of 30 or 60 minutes (as per BS 476 Part 22:1989 or IS 3614) with smoke arrestor technology as well as sound reduction up to 34dBs or 28 dB for 30 minutes.



ACOUSTIC DOORS



The Acoustical features benefit on daily basis by keeping out or keeping in the sounds, restricting the noise pollution to a great extent.

BENEFITS

We can offer Acoustic Doors ranging from 28 dB to 42 dB.

We manufacture Acoustic Doors as per End customer's requirements to offer Cost- effective solutions in such high technology driven products.

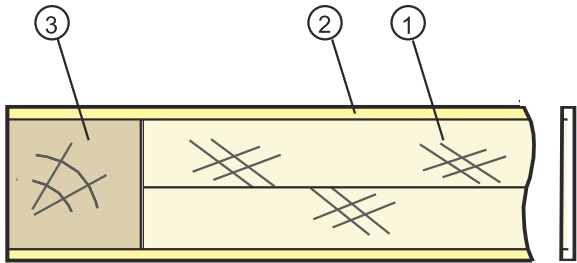
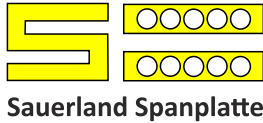
The Door construction remains the same as for Normal Flush Doors using Sauerland Tubular or Solid or Sandwich core depending on the Acoustic Rating requirement in addition to Drop Down seals + Perimeter Seals as a standard offering.

This offers us a unique Hybrid Retail solution for Project orders wherein the variety in Acoustic Performances while maintaining the same decorative option.

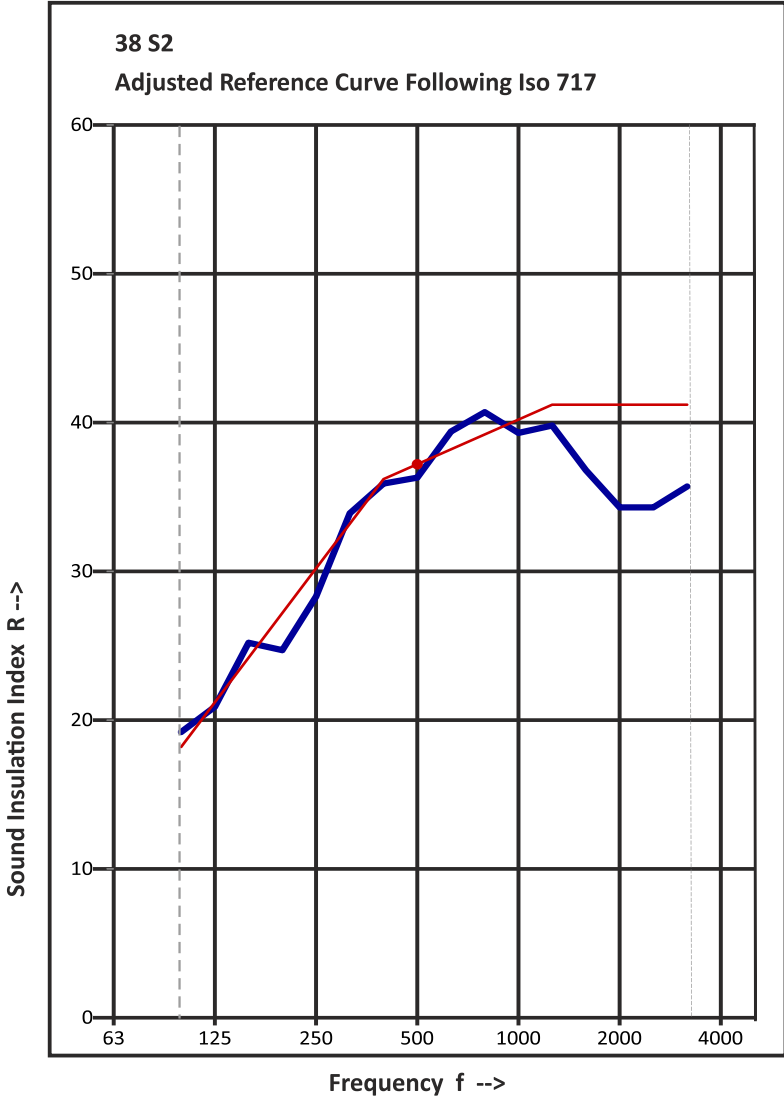
We call it "Work from Home Door Solutions".

ACOUSTIC DOOR
CONSTRUCTION

In associate with:



- 1 : Sandwich Board 38 S2 (2x19VL Nailed)
2 : HDF - 3mm
3 : Softwood 40mm



Frequency [Hz]	R [dB]
50	-,-
63	-,-
80	-,-
100	19,2
125	20,9
160	25,2
200	24,7
250	28,3
315	33,9
400	35,9
500	36,3
630	39,4
800	40,7
1000	39,3
1250	39,8
1600	36,8
2000	34,3
2500	34,3
3150	35,7
4000	-,-
5000	-,-

Test Opening: 2,00 m²
Weight Of Test Specimen: 24,9 Kg/m²
Temperature [°c]: 18
Humidity [%]: 56
Source Room Volumes: 72 m³
Receiver Room Volumes: 70 m³

Airborne Sound

Insulation RW (C, Ctr) = 37,2 (-2.2; -4.6) dB

C50_3150: --- C50_5000: --- C100_5000: -1,6
Ctr50_3150: --- Ctr50_5000: --- Ctr100_5000: -4,7

ACOUSTIC PERFORMANCE OF VARIOUS SAUERLAND INFILLS

SR. NO.	PRODUCT CODE	PRODUCT VARIETY	ACOUSTIC RATING*	SUGGESTED APPLICATION	ADDITIONAL REMARKS
1	23 RJ6	Tubular	26 dB	Bedroom Doors or Toilet Doors	
2	24 RJ8	Tubular	26 dB	Bedroom Doors or Toilet Doors	
3	25RJ	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
4	26 RJ	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
5	28 RI	Tubular Core with Solid/small diameter tubes in lock area	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
6	28 RD	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
7	29 RD	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
8	30 RB	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
9	30 RT	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
10	32 RT7	Tubular	27 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
11	26 RJ	Tubular	26 dB	Bedroom Doors or Toilet Doors	upto 20 mins Fire Resistance
12	33 RKO	Tubular Core with Solid/small diameter tubes in lock area	27 dB	Bedroom Doors or Main Doors	upto 20 mins Fire Resistance
13	33 RD9	Tubular	28 dB	Bedroom Doors or Main Doors	upto 20 mins Fire Resistance
14	34 RT8	Tubular	30 dB	Bedroom Doors or Maint Doors	upto 20 mins Fire Resistance
15	33 RKO	Tubular Core with Solid/small diameter tubes in lock area	27 dB	Bedroom Doors or Main Doors	upto 20 mins Fire Resistance
16	35 RT8	Tubular	30 dB	Bedroom Doors or Main Doors	upto 20 mins Fire Resistance
17	38 RA	Tubular	28 dB	Bedroom Doors or Main Doors	30 mins Fire rating
18	38 RE7	Tubular	28 dB	Bedroom Doors or Main Doors	30 mins Fire rating
19	38 RT8	Tubular	28 dB	Bedroom Doors or Main Doors	upto 20 mins Fire Resistance
20	44 RT7	Tubular	28 dB	Bedroom Doors or Main Doors	upto 20 mins Fire Resistance
21	33 VT	Solid Extruded Core	31 dB	Hotel Room Doors/ Bedroom Doors	30 min Fire Rating
22	33 VL	Solid Extruded Core	32 dB	Hotel Room Doors/ Bedroom Doors	30 min Fire Rating
23	38 VT5	Solid Extruded Core	34 dB	Hotel Room Doors/ Bedroom Doors	30 min Fire Rating
24	38 VE7	Solid Extruded Core	34 dB	Hotel Room Doors/ Bedroom Doors	45 min Fire Rating
25	38 VL	Solid Extruded Core	34 dB	Hotel Room Doors/ Bedroom Doors	45 min Fire Rating
26	42 VL	Solid Extruded Core	34 dB	Main Doors / Hotel Room Doors	60 min Fire Rating
27	33 S2	Solid Sandwich Core - Two Layer	36 dB	Bedroom Doors or Main Doors	30 Min Fire Core
28	33 S3	Solid Sandwich Core - Three Layer	39 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	upto 20 Mins Fire Resistance
29	38 S2	Solid Sandwich Core - Two Layer	35 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	30 Mins Fire Rating
30	38 S3	Solid Sandwich Core - Three Layer	38 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	30 Mins Fire Rating
31	38 S2K	Solid Sandwich Core - Three Layer with Cork	40 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	30 Mins Fire Rating
32	38 S3K	Solid Sandwich Core - Three Layer with Cork	42 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	30 Mins Fire Rating
33	39 S3K	Solid Sandwich Core - Three Layer with Cork	42 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	30 Mins Fire Rating
34	45 S3D	Solid Sandwich Core - Three Layer with Cork	40 dB	Bedroom Doors or Main Doors or Board Rooms, Conference Rooms	60 Mins Fire Rating

*Acoustic ratings are always in fully caulked condition (i.e. with drop down seals and perimeter seals) **fire ratings are as per bs 476-part 22

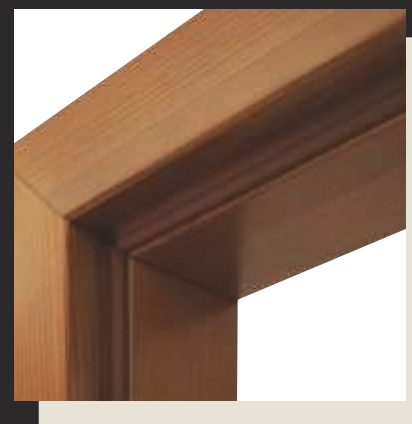


DOOR FRAMES

Dormak Frames are factory finished to match the aesthetic look of the door leaf and give a coordinated look to your vision. Other than wooden frames we have LVL & Plywood frames which are wrapped with veneer and CPL to match the finish of Doors.

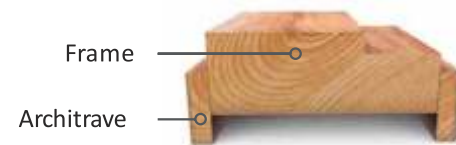
Dormak frames are made using best quality wood which is kiln dried, imparting its tolerance to seasonal variations in weather. These frames are available in varying surface finishes be it natural, stained, painted, laminated, or veneered. To further enhance the look, architrave is used which covers the gap between wall and frame.

Architrave size can be customized as per customer's requirement.



REBATED FRAMES

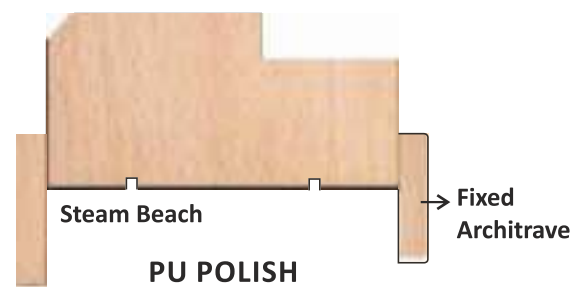
Rebated frames are made using solid hardwood and are extremely stable.



STEAM BEECH FRAMES

Steam Beech is a good option for all type of polish and paint.

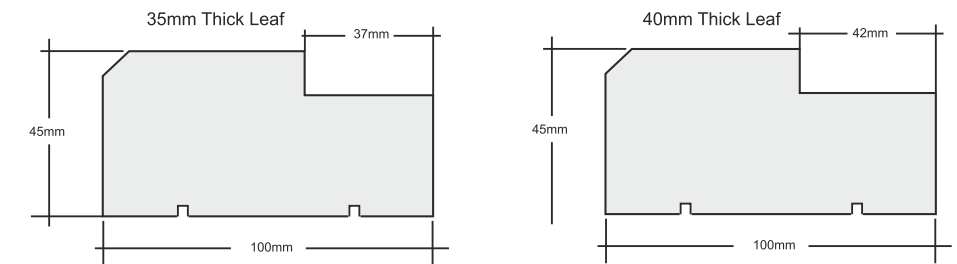
Wooden Frame (Lacquered)



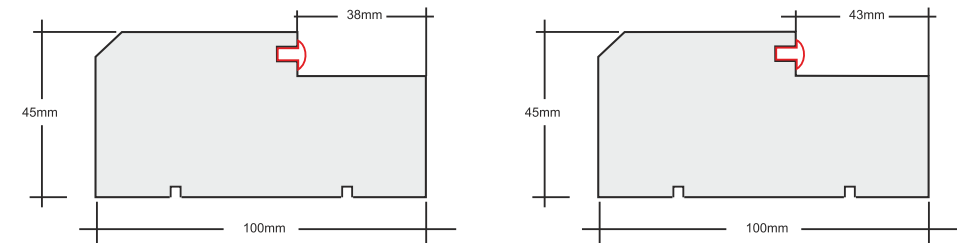
Wooden Frame (Lacquered)



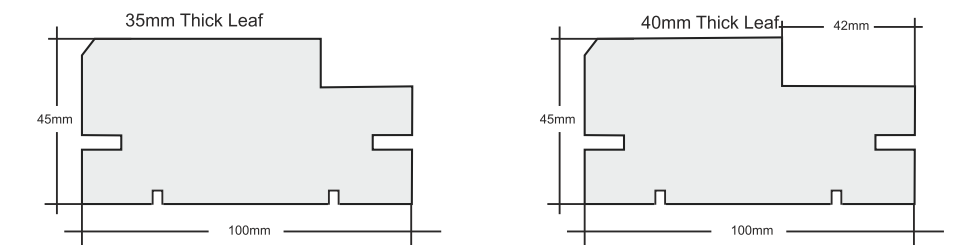
Standard Steam Beech Door Frame



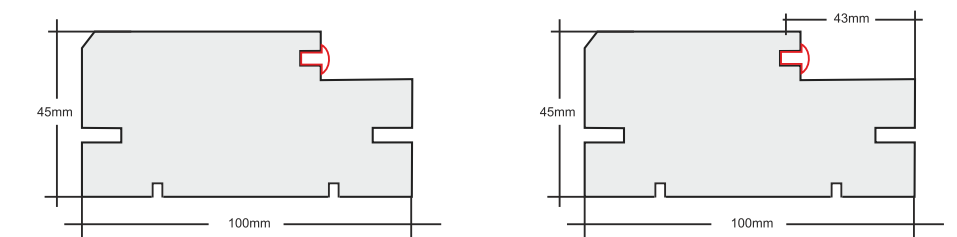
With Insulation Rubber



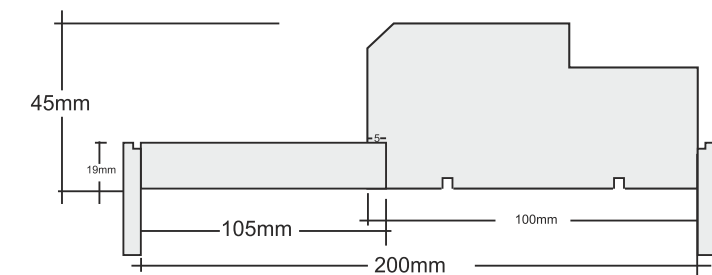
Telescopic frame with Paint/polish finish



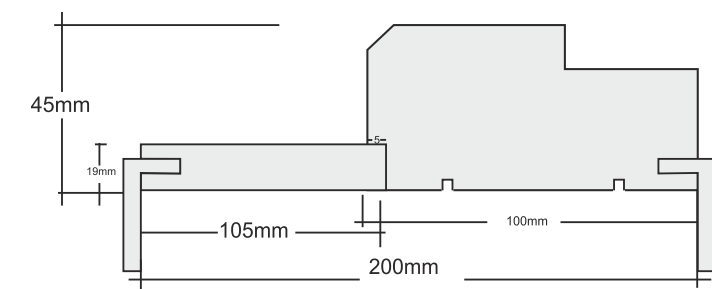
Telescopic frame with Paint/polish finish Insulation Rubber Fixed



Extensible Door Frame with Fixed Architrave

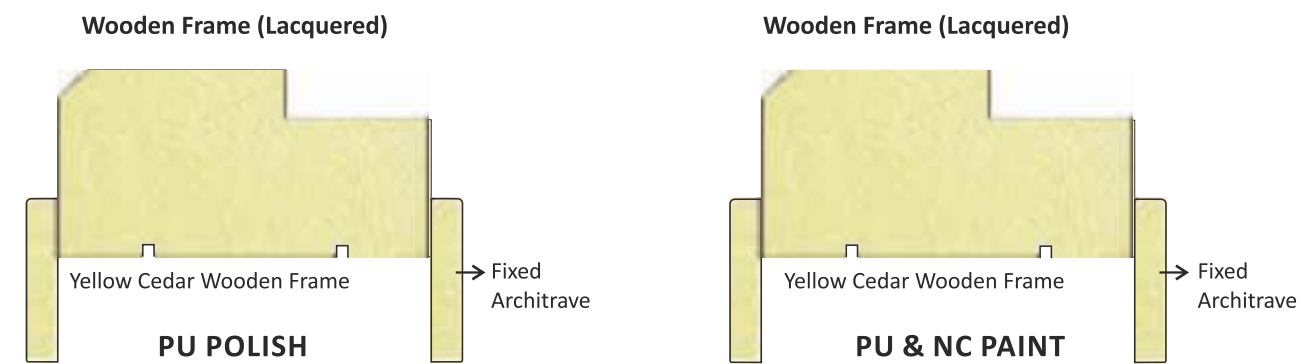


Extensible Door Frame with Telescopic Architrave



YELLOW CEDAR FRAME

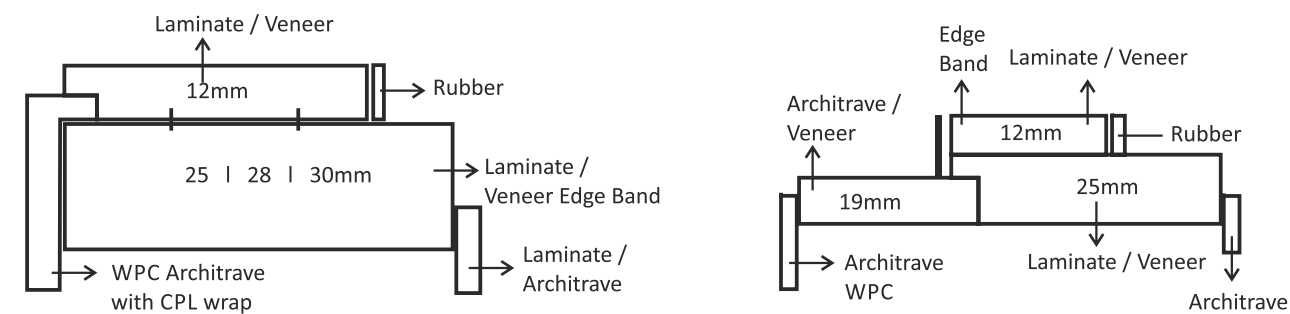
Yellow Cedar is a good wood. It is a very stable wood and has lowest expansion & contraction:



LVL FRAME

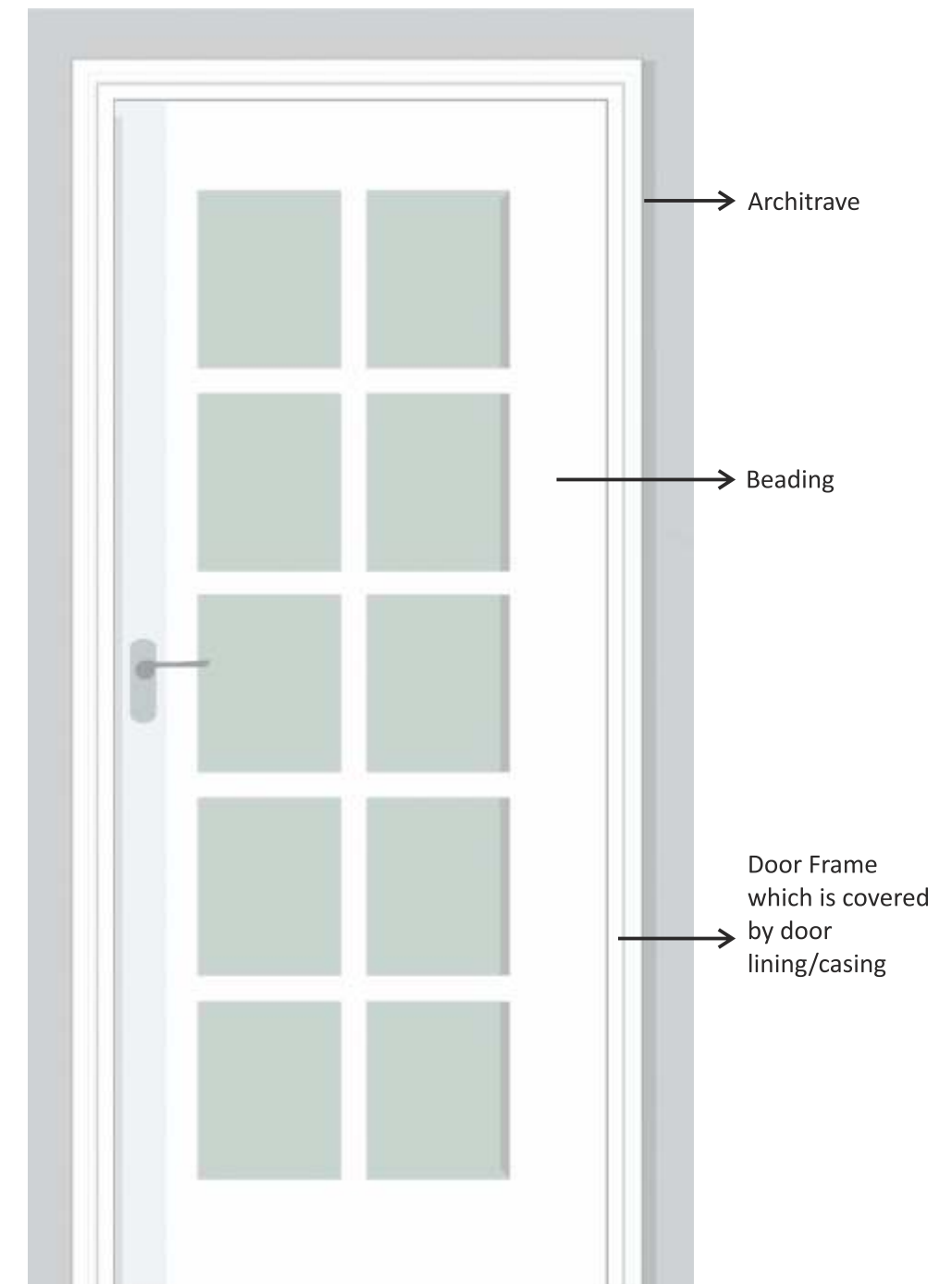


Laminated Veneer Lumber frame is an engineered wood product that uses multiple layers of thin wood assembled with adhesives which imparts extreme strength.



ARCHITRAVE

Architraves are interior mouldings fitted around a door frame or a window. They allow you to hide door joints and other rough surfaces by acting as a trim where the joints meet the walls or the floor. Architrave are typically available in a range of materials and finishes, most commonly MDF and Solid Oak.



INSULATION RUBBER
is available as per design of frame

Available Width of Frame:
100mm, 125mm, 150mm, 200mm, 250mm

Available Thickness of Frame: **45mm**

Available Sizes (Structural Opening)

2400 x 750	2140 x 750
2400 x 920	2140 x 920
2400 x 1050	2140 x 1050
2400 x 1200	2140 x 1200

BENEFITS OF PRE FINISHED DOOR FRAMES

- Easy Installation
- Suitable for Indian Climatic condition
- Economical
- Eco-friendly
- Installation at finishing stage
- Saves time and money
- Wide variety of shades and designs available.



Miter Joint



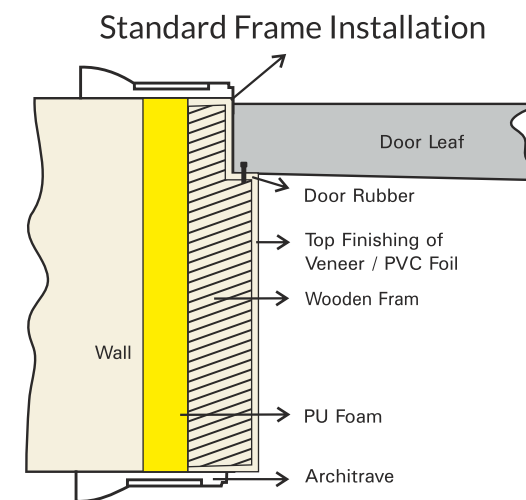
Straight Joint

* Insulation Rubber is available in all the frame.

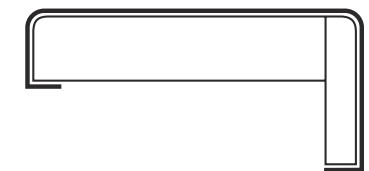
* Frames are available in Teak, Sapeli, Walnut, Oak and Steam Beach Veneer

DOOR FRAMES

WALL VIEW OF DOOR FRAME



SECTION OF ARCHITRAVES



TELESCOPIC ARCHITRAVE



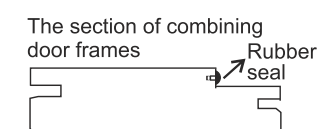
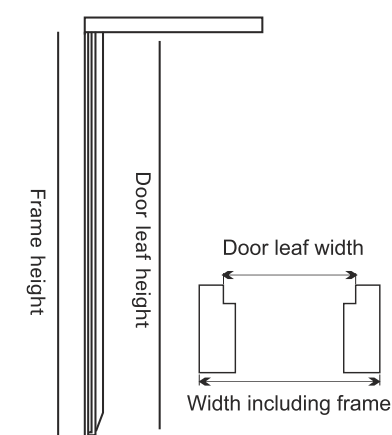
50X10 PLAIN



30X10 PLAIN

SELECTION OF DOOR FRAME

Measurement of Door Frame

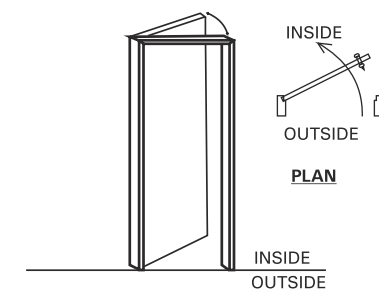


The section of combining door frames

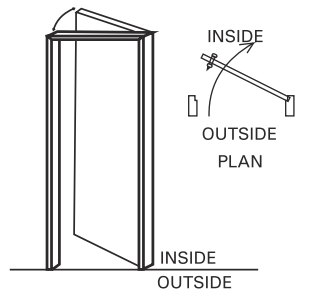


OPENING DOOR DIRECTIONS

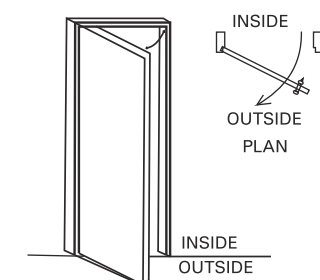
LHI (LEFT HAND INSIDE)



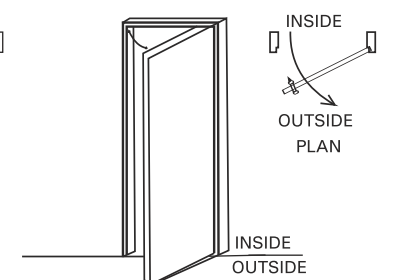
RHI (RIGHT HAND INSIDE)



LHO (LEFT HAND OUTSIDE)

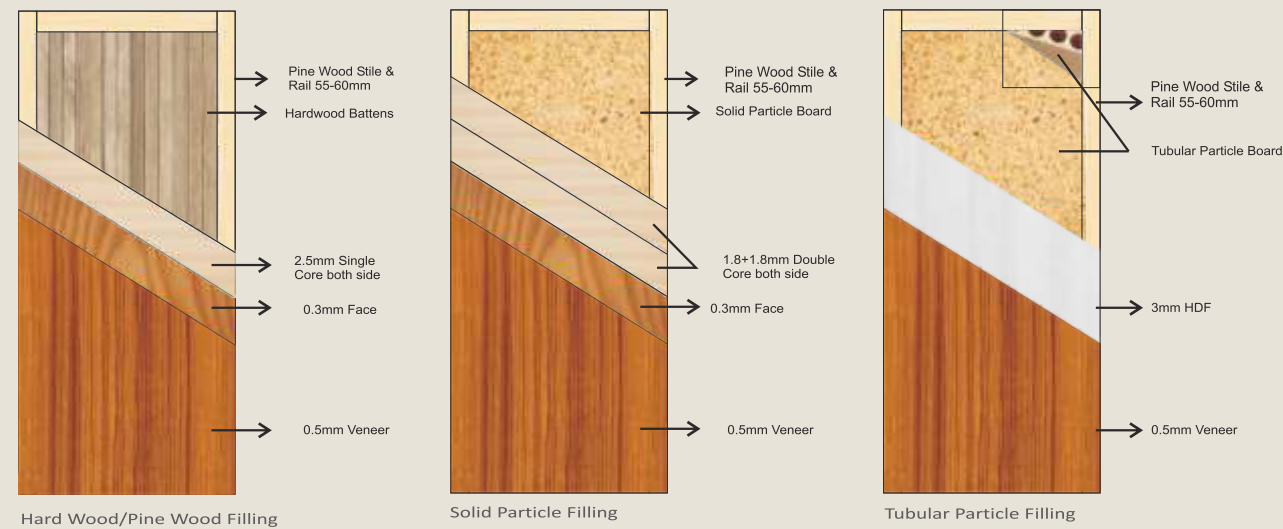


RHO (RIGHT HAND OUTSIDE)



INTERNAL CONSTRUCTION OF DOORS

VENEER DOOR

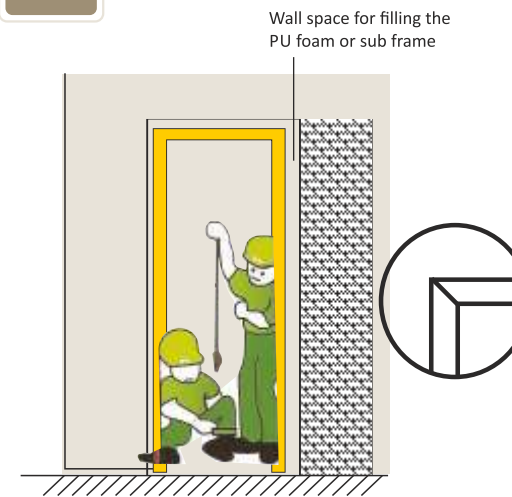


LAMINATED DOOR



METHOD OF INSTALLATION

1



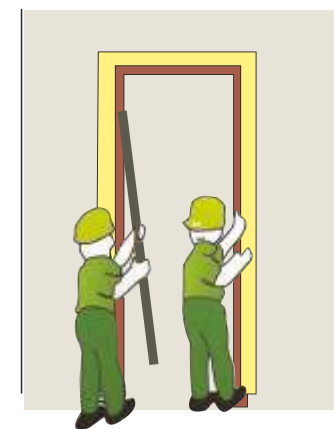
Necessary handling before fixing the door frame.
a. The wall opening should be firm and check alignment.
b. Measure the level, prepare fixing the door frame up.

2



Filling of PU Foam

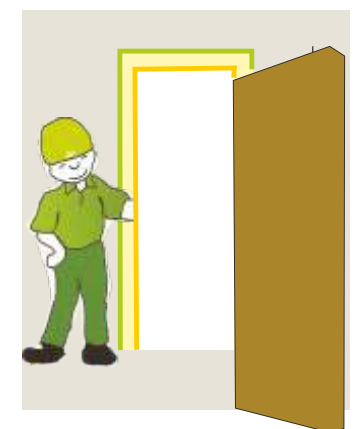
3



Fixation of architraves

Fix the architraves up on the door frame and also on the wall with adhesive or nails after completion of the wall surface decoration.

4



Fixation of maintenance of the door

a. Check whether the door is smooth and firm when open it after fixing the hinge and door lockup.
b. Cover the door frame with PVC protective membrane after fixing the whole set door and move it away when you start to use the door

INSTRUCTION

FOR DOOR STORAGE, INSTALLATION & MAINTENANCE

1. These door are Interior Doors.
2. All doors should have at least $\frac{1}{4}$ " (6MM) lipping on all four sides compulsory to protect the HDF skin / core-face veneer edges from britling, damage of corners swelling etc.
3. All doors should have a gap of 4mm after fitting on all four sides equally from the door frame after fitting because wood expands due to temperature & humidity fluctuations, especially rainy season, when doors jam.
4. Fit the doors without cutting (in original form) for best results. Only if required can be cut by $\frac{1}{2}$ " (maximum) from both sides equally and can be cut by 1" (maximum) from the top (height). Do not cut the doors from the bottom.
5. All WC & bathroom doors should have a gap of $\frac{3}{4}$ " to 1" (maximum) from the tile/floor level.
6. All doors should be stacked properly on minimum 3 equal wooden pieces placed at equal interval, the stacking area should be dry, ventilated, elevate flat & clean surface to prevent scratches on surface, and should be covered with plastic sheet.
7. Fit door stoppers immediately on erection (fitting) to avoid banging and subsequent cracks associated with it.fit aldrop/cylindrical locks or motorized locks to avoid warpage.
8. All doors on all six sides should be painted /polished /melamine/Pu coated immediately on fitting to avoid undue absorption of moisture, swelling, and fungus.
9. On delivery minor scratches not distracting the general appearances will not be considered as a defect. After proper inspection on delivery, any complaint later regarding damaged edges, scratches on surface, any chemical or water stains, damage of moulding area will not be entertained for replacement.
10. Door frame should be properly aligned with each other.
11. The door frame slot should be equal through and fro equal in size of door.
12. While fixing the frame it should be aligned properly to avoid bending of the door.
13. Do not use Petrol or such harmful chemical for cleaning for doors as it may cause damage to doors.
14. For trimming Use good sharpen or a new blade to avoid chipping on edges.
15. Use full threaded screws and not nails. Fix them with screw driver and not with hammer
16. On Flush Doors Put the primer coat immediately after you receive the delivery to protect it from climate condition.

WARRANTY OF DOORS VOID FOR DAMAGE, MAINTAINENCE OR REPLACEMENT
IF ANY OF THE ABOVE INSTRUCTION ARE NOT FOLLOWED

DOOR PACKAGING

Dormak adopts various types of packaging as per the product and where it needs to be delivered.

We have these packaging options

1. PVC Cover
2. Corrugated Packing
3. LD Shrink Packaging
4. Stretch Film
5. Protection film with corner protection
6. Palleting as per need





ACHIEVEMENTS & RESULTS

12 YEARS OF EXPERIENCE

Dormak have 12 years of rich experience of making doors and we have developed capacity to cater complex and large projects and we have developed deep understanding of doors and its details.

5 YEARS OF Warranty

Dormak offers 5 years manufacturing warranty for all products. We stand with our customers when it comes to complaint handling and providing services.

150 EMPLOYEES

150 Dormakians working delicately to develop and serve.

1.5 MILLION DOORS PRODUCTION

We have successfully produced 1.5 Million doors in last 12 years and keep counting.

5 DOOR CATEGORY

5 different kinds of doors we are serving in our portfolio

MORE THAN 200 DESIGNS

Dormak works more than 200 designs combination in all door portfolios.

AWARDS & CERTIFICATES

- Brand Equity Awards
- Quality Mark Trust
- Udyog Ratna award

OUR PRESTIGIOUS CLIENTS

Dormak has more than 500 corporate customers regular working with us and more than 5000 satisfied retail customers.

ORDER SIZE

Dormak proudly serving order of \$30 - 1\$ million

12000 SQ.M SPACE

Our manufacturing services area is 12000 Sq.M. area.